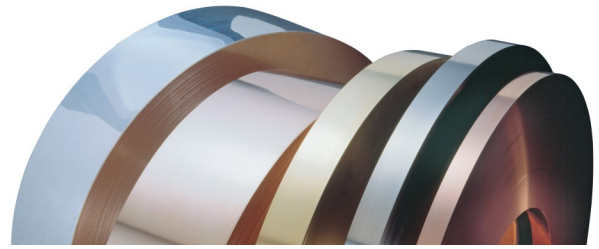


Special Alloys SB35



Material Designation	
DIN-EN Symbol	CuSn2Zn9
DIN-EN	CW454K
UNS	C42500
JIS	-
The Miller Company	-

Physical Properties		
Electrical conductivity soft	16	MS/m
Thermal conductivity	130	W/(m·K)
Thermal expansion coefficient **	18	10 ⁻⁶ /K
Density	8.8	g/cm ³
Modulus of elasticity	120	GPa = kN/mm ²

* Reference values at room temperature
** Between 20 and 300 °C

Nominal Composition (mass content in %)	
Cu	Balance
Sn	1.8
Zn	9
Ni	< 0.2
Fe	< 0.05
Pb	< 0.005
P	0.03 - 0.2
Other	< 0.1

Typical Applications
<ul style="list-style-type: none"> • Carriers • Connectors • Insulation displacement contacts (IDCs) • Contact springs • Security keys

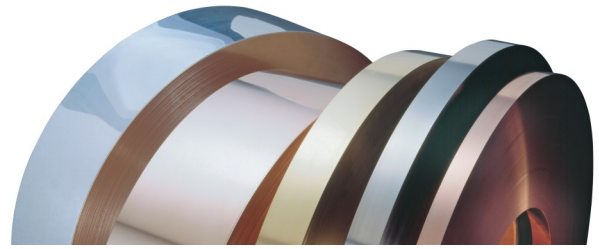
About The Alloy
<p>SB35 is a further developed multi-alloy bronze which is distinguished by its high electrical conductivity, outstanding strength and a good bending behaviour.</p> <p>Due to the manufacturing process chosen and the balanced chemical composition SB35 exhibits an excellent resistance to stress relaxation.</p> <p>Similar to bronze, SB35 is used as a material for current-carrying spring elements.</p> <p>The alloy is registered with the U.S. EPA as Antimicrobial and with respect to Pb and Cd meets the OEKO-TEX Standard 100.</p>

Mechanical Properties *)							
Temper condition		O R 320 H 80	H02 R 400 H 130	H04S R 470S H 150S	H05S R 550S H 170S	H08S R 640S H 190S	H10S R 680S H 210S
Tensile strength in N/mm ²		320 - 380	400 - 500	470 - 550	550 - 640	640 - 730	680 - 770
0.2 % yield Strength in N/mm ²		250	420	490	510	600	655
Elongation A _{LS0} %		> 25	> 20	> 15	> 8	> 7	> 5
Vickers hardness HV		80 - 110	130 - 150	150 - 170	170 - 200	190 - 215	210 - 230
Electrical conductivity in % IACS		28	27	27	27	26	26
Minimum radius of the bending mandrel for 90° bend and strip thickness s, tempered quality							
0.10 ≤ s ≤ 0.25 mm	transverse	0 x s	0 x s	0 x s	0 x s	0.5 x s	1.5 x s
	parallel	0 x s	0 x s	0 x s	0 x s	1.5 x s	3 x s
0.25 < s ≤ 1.0 mm	transverse	0 x s	0 x s	0 x s	1 x s	1 x s	-
	parallel	0 x s	0 x s	0.5 x s	2 x s	4 x s	-

*) Reference values

Special Alloys

SB35



Processing Instructions	
Cold forming properties	very good
Machinability	satisfactory
Electroplating properties	good
Hot-dip tinning properties	good
Soldering	good
Resistance welding	good
Gas shielded arc welding	good
Laser welding	satisfactory

Available Dimensions	
Bright pre-rolled strips 1 to 2.5 mm	
Precision strip thickness from 0.05 to 1.2 mm	
Strip width from 3.0 to 600 mm, but at least 10 times of the strip thickness	
Other widths available on request.	

Available Versions	
Coils with standard outer diameters of 1200 mm	
Strips in reel form with coil weight of up to 1500 kg	
Multipancake up to 2.5 t	
Hot-dip tinned strips	
Profiled strips	
Electroplated strips (tin, nickel)	

Your Local Contact Person		
Europe	USA	Asia

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<p>Sundwiger Messingwerk GmbH</p> <p>Hönnetalstraße 110 58675 Hemer Germany Phone +49 2372 661-0 Fax +49 2372 661-259 E-Mail: sales-sundwig@sundwiger-mw.com www.sundwiger-mw.com</p>	<p>The Miller Company</p> <p>275 Pratt Street CT 06450 Meriden USA Phone +1 203 63969-02 Fax +1 203 63969-24 E-Mail: sales@themillerco.com www.sundwiger-mw.com</p>	<p>Diehl Metall (Shenzhen) Co. Ltd.</p> <p>Block 25 Shatoujiao Free Trade Zone 518081 Shenzhen - P.R. China Phone +86 755 25261454-0 Fax +86 755 25260974 E-Mail: sales@sundwiger-mw.com.cn www.sundwiger-mw.com</p>
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We reserve the right to make alterations especially where necessitated by technical developments or changes in availability. Please ask for the latest edition of this material data sheet.