## **SUNDWIGER** Messingwerk

# Nickel Silver NB12



Material Designation					
DIN-EN Symbol		CuNi12Zn2 4			
DIN-EN			CW403J		
UNS		C75700			
JIS			-		
The Miller Company			-		
Physical Properties					
Electrical conductivity soft	4		MS/m		
Thermal conductivity	33		W/(m·K)		
Thermal expansion coefficient **	17		10-6/K		
Density	8.7		g/cm³		
Modulus of elasticity	125		GPa = kN/mm²		

* Reference values at room temperature	e
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<sup>\*\*</sup> Between 20 and 300 °C

Nominal Composition (mass content in %)			
Cu	Balance		
Ni	12		
Zn	24		
Fe	< 0.2		
Mn	< 0.5		
Pb	< 0.01		
Other	< 0.2		

#### **Typical Applications**

- Coins
- Caps for quartz crystals
- Electromagnetic shieldings
- Deep drawing parts
- Tableware
- Security keys
- Cutlery
- Contact springs
- Connector
- Leaf springs for relays
- Electric contacts

#### **About The Alloy**

NB12 is a nickel silver alloy containing 12 % nickel and 24 % zinc.

The alloy has good cold-forming properties and is particularly suitable for deepdrawing.

Like all copper alloys the copper-nickel-zinc alloys are not susceptible to embrittlement at lower temperature. The corrosion resistance of nickel silver is considerably better than that of binary copper-zinc alloys.

NB12 is insensitive to stress corrosion cracking. NB12 is used for contacts, deepdrawing parts and for optical goods.

The alloy is registered with the U.S. EPA as Antimicrobial.

Mechanical Properties *)						
Temper condition		O <b>R 350</b> H 80	H02 <b>R 430</b> H 110	H03 <b>R 490</b> H 140	H04 <b>R 550</b> H 170	H06 <b>R 620</b> H 190
Tensile strength in N/mm <sup>2</sup>		350 - 450	430 - 510	490 - 580	550 - 640	620 - 710
0.2 % yield Strength in N/n	nm²	200	230	400	480	580
Elongation A <sub>L50</sub> %		> 35	>8	> 7	>3	-
Vickers hardness HV		80 - 110	110 - 150	150 - 180	170 - 200	190 - 220
Electrical conductivity in %	IACS	7	7	6	6	6
Minimum radius of the bending mandrel for 90° bend and strip thickness s						
0.10 ≤ s ≤ 0.25 mm	transverse parallel	0 x s 0 x s	0 x s 0 x s	0 x s 0 x s	0 x s 0 x s	1 x s 2 x s
0.25 < s ≤ 1.0 mm	transverse parallel	0 x s 0 x s	0 x s 0 x s	0 x s 0 x s	0 x s 1 x s	-
*) Reference values						

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Processing Instructions			
Cold forming properties	very good		
Machinability	satisfactory		
Electroplating properties	very good		
Hot-dip tinning properties	satisfactory		
Soldering	satisfactory		
Resistance welding	very good		
Gas shielded arc welding	good		
Laser welding	good		

#### **Available Dimensions**

Bright pre-rolled strips 1 to 2.5 mm

Precision strip thickness from 0.05 to 1.2 mm

Strip width from 3.0 to 600 mm, but at least 10 times of the strip thickness

Other widths available on request.

#### **Available Versions**

Coils with standard outer diameters of 1200 mm

Strips in reel form with coil weight of up to 1500 kg

Multipancake up to 2.5 t

Hot-dip tinned strips

**Profiled strips** 

Electroplated strips (tin, nickel)

#### our Local Contact Person

Europe USA Asia

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