SUNDWIGER Messingwerk

Nickel Silver **NX13**



Material Designation	
DIN-EN Symbol	CuNi12Zn25Pb1
DIN-EN	CW404J
UNS	C79200
JIS	-
Abbreviation Sund-wig	CuNi13Zn24Pb1

Nominal Composition (mass content in %)		
Cu	Balance	
Zn	24	
Ni	13	
Pb	1	

Typical Applications

Security keys

Mechanical Properties					
Zustand	Rm MPa	Rp0.2 MPa	A50 %	НВ	Hv
R350 soft	350 - 450	< 300	> 25	85 - 115	90 - 125
R450 H01	450 - 520	> 310	> 12	115 - 150	125 - 160
R500 H02	500 - 600	> 450	>5	145 - 170	155 - 185
R600 H04	600 - 710	> 580	> 2	170 - 190	185 - 210
R670 H06	> 670	> 650	-	> 180	> 200

In the case of key blanks the hardness value is referred to the strip before punching. For key blanks the tempers HB160 or HB170 are preferred. HB160 - 180 and HB170 - 190 are restricted special grades for key blanks.

About the Alloy			

NX13 - a special nickel silver - is mainly used for security keys.

It is preferred for the production of keys due to the following properties:

- Excellent punching quality and good stampability
- Particularly good machinability
- Optimum strength properties
- Very good corrosion resistance

At the request of the customer or the type of application NX13 is produced in the tempers HB160 and HB170; other tempers are possible and can be supplied on request.

Delivery Range of Semi-Finished Products		
	Strip	Key blanks
Thick- ness	1.5 - 2.6 mm 2.6 - 3.5 mm	Punched according to customer's drawing using our
Width	min. 30 mm min. 58 mm	own or customer-supplied tools. In cooperation with a sub- supplier, we also supply blanks in processed form.

Your Local Contact Person Europe Asia SUNDWIGER SUNDWIGER Messingwerk Messingwerk

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