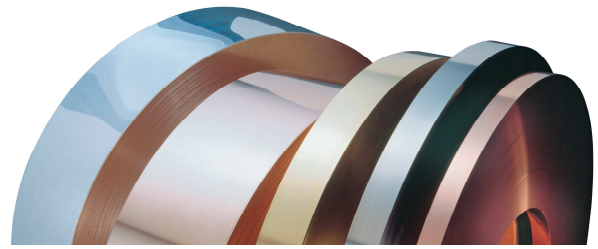


## Special Alloys SB35



Material Designation	
DIN-EN Symbol	CuSn2Zn9
DIN-EN	CW454K
UNS	C42500
JIS	-

Physical Properties		
Electrical conductivity soft	16	MS/m
Thermal conductivity	130	W/(m·K)
Thermal expansion coefficient **	18	10 <sup>-6</sup> /K
Density	8.8	g/cm <sup>3</sup>
Modulus of elasticity	120	GPa = kN/mm <sup>2</sup>
* Reference values at room temperature		
** Between 20 and 300 °C		

Nominal Composition (mass content in %)	
Cu	Balance
Sn	1.8
Zn	9
Ni	< 0.2
Fe	< 0.05
Pb	< 0.005
P	0.03 - 0.2
Other	< 0.1

Typical Applications
<ul style="list-style-type: none"> <li>• Carriers</li> <li>• Connectors</li> <li>• Insulation displacement contacts (IDCs)</li> <li>• Contact springs</li> <li>• Security keys</li> </ul>

**About The Alloy**

SB35 is a further developed multi-alloy bronze which is distinguished by its high electrical conductivity, outstanding strength and a good bending behaviour.

Due to the manufacturing process chosen and the balanced chemical composition SB35 exhibits an excellent resistance to stress relaxation.

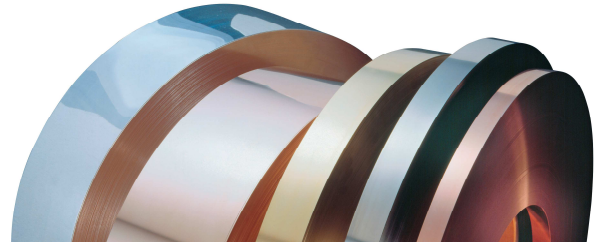
Similar to bronze, SB35 is used as a material for current-carrying spring elements.

The alloy is registered with the U.S. EPA as Antimicrobial and with respect to Pb and Cd meets the OEKO-TEX Standard 100.

Mechanical Properties *)							
Temper condition		O R 320 H 80	H02 R 400 H 130	H04 R 470 H 150	H05S R 550S H 170S	H08S R 640S H 190S	H10S R 680S H 210S
Tensile strength in N/mm <sup>2</sup>		320 - 380	400 - 500	470 - 550	550 - 640	640 - 730	680 - 770
0.2 % yield Strength in N/mm <sup>2</sup>		250	420	490	510	600	655
Elongation A <sub>LS0</sub> %		> 25	> 20	> 15	> 8	> 7	> 5
Vickers hardness HV		80 - 110	130 - 150	150 - 170	170 - 200	190 - 215	210 - 230
Electrical conductivity in % IACS		28	27	27	27	26	26
Minimum radius of the bending mandrel for 90° bend and strip thickness s, tempered quality							
0.10 ≤ s ≤ 0.25 mm	transverse	0 x s	0 x s	0 x s	0 x s	0.5 x s	1.5 x s
	parallel	0 x s	0 x s	0 x s	0 x s	1.5 x s	3 x s
0.25 < s ≤ 1.0 mm	transverse	0 x s	0 x s	0 x s	1 x s	1 x s	-
	parallel	0 x s	0 x s	0.5 x s	2 x s	4 x s	-
*) Reference values							

## Special Alloys

### SB35



Processing Instructions	
Cold forming properties	very good
Machinability	satisfactory
Electroplating properties	good
Hot-dip tinning properties	good
Soldering	good
Resistance welding	good
Gas shielded arc welding	good
Laser welding	satisfactory

Available Dimensions
Bright pre-rolled strips 1 to 2.5 mm
Precision strip thickness from 0.05 to 1.2 mm
Strip width from 3.0 to 600 mm, but at least 10 times of the strip thickness
Other widths available on request.

Available Versions
Coils with standard outer diameters of 1200 mm
Strips in reel form with coil weight of up to 1500 kg
Multipancake up to 2.5 t
Hot-dip tinned strips
Profiled strips
Electroplated strips (tin, nickel)

Your Local Contact Person	
Europe	Asia
<p><b>SUNDWIGER</b> Messingwerk</p> <p>Sundwiger Messingwerk GmbH</p> <p>Hönnetalstraße 110 58675 Hemer Deutschland Tel. +49 2372 661-100 Fax +49 2372 661-48100 E-Mail: sales-sundwig@sundwiger-mw.com www.sundwiger-mw.com</p>	<p><b>SUNDWIGER</b> Messingwerk</p> <p>Sundwiger Metal (Shenzhen) Co. Ltd.</p> <p>5F, Block 25, Shatoujiao Free Trade Zone 518081 Shenzhen P.R. of China Tel. +86 755 2235 7466 Fax +86 755 25260974 E-Mail: sales@sundwiger-mw.com.cn www.sundwiger-mw.com</p>

The information given in this material data sheet, which in any case provides no guarantee of particular characteristics, has been compiled to the best of our knowledge but is given without any obligation on our part. Our liability is determined solely by the individual contract terms, in particular by our general conditions of sale.

We reserve the right to make alterations especially where necessitated by technical developments or changes in availability. Please ask for the latest edition of this material data sheet.