SUNDWIGER Messingwerk

High-Performance Alloys **SB92**

Material Designation	
DIN-EN Symbol	CuNi9Sn2
DIN-EN	CW351H
UNS	C72500
JIS	C7250

Physical Properties		
Electrical conductivity soft	6	MS/m
Thermal conductivity	120	W/(m∙K)
Thermal expansion coefficient **	17.2	10-6/K
Density	8.9	g/cm³
Modulus of elasticity	140	GPa = kN/mm²
* Reference values at room	n tempe	erature

** Between 20 and 300 °C

Nominal Composition (mass content in %)

Cu	Balance
Ni	9.5
Sn	2.3
Fe	< 0.3
Mn	< 0.2
Zn	< 0.1
Pb	< 0.005
Other	< 0.1

Typical Applications

 Age-hardenable alloys for
connectors and power transistor carriers and semiconductor devices

- Leaf springs for relays
- Stamped-bent parts
- Transistor carriers
- Connector pins
- Carriers

transverse

parallel

Car electrics

0 x s

0 x s

About The Alloy

SB92 is a cupro-nickel 10 material to which approx. 2 % tin is added. It is mainly used for spring-action parts.

SB92 is distinguished by a very good stress relaxation behaviour in spring hard condition, a good tarnish resistance as well as a high softening temperature. By means of an additional tempering after the cold forming process the bendability can be considerably improved.

The alloy is registered with the U.S. EPA as Antimicrobial and with respect to Pb and Cd meets the OEKO-TEX Standard 100.

Mechanical Properties *)							
Temper condition		O R 340 H 80	H01 R 380 H 110	H02 R 450 H 140	H04 R 500 H 160	H06 R 560 H 180	H08 R 610 H 190
Tensile strength in N/mm ²		340 - 410	380 - 480	450 - 540	500 - 580	560 - 650	610 - 700
0.2 % yield Strength in N/mm ²		< 250	300	370	450	520	580
Elongation A _{L50} %		> 30	> 10	> 6	> 3	> 2	-
Vickers hardness HV		80 - 110	110 - 150	140 - 170	160 - 190	180 - 210	190 - 220
Electrical conductivity in % IACS		10	10	10	10	10	10
Minimum radius of the bending mandrel for 90° bend and strip thickness s							
0.10 ≤ s ≤ 0.25 mm	transverse parallel	0 x s 0 x s	0 x s 0 x s	0 x s 0 x s	0 x s 0 x s	1 x s 3 x s	3 x s 7 x s

0 x s

0 x s

0 x s

0.5 x s

0.5 x s

1 x s

2 x s

5 x s

*) Reference values

0.25 < s ≤ 1.0 mm

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Processing Instructions

Cold forming properties	very good
Machinability	sufficient
Electroplating properties	good
Hot-dip tinning properties	good
Soldering	good
Resistance welding	very good
Gas shielded arc welding	very good
Laser welding	very good

Available Dimensions

Bright pre-rolled strips 1 to 2.5 mm

Precision strip thickness from 0.05 to 1.2 mm

Strip width from 3.0 to 600 mm, but at least 10 times of the strip thickness

Other widths available on request.

Your

e on request.
Local Contact Person
Europe

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Available Versions

Coils with standard outer diameters of 1200 mm

Strips in reel form with coil weight of up to 1500 kg

Multipancake up to 2.5 t

Hot-dip tinned strips

Profiled strips

Electroplated strips (tin, nickel)

Asia

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