Phosphor Bronze (Copper-Tin) **BF03**



Material Designation		
Sundwiger	BF03	
DIN-EN Symbol	(CuSn0,3)	
DIN-EN	CW129C	
UNS	C18835	

Physical Properties*		
Electrical conductivity		MS/m % IACS
Thermal conductivity	290	W/(m·K)
Thermal expansion coefficient**	17	10 ⁻⁶ /K
Density	8.9	g/cm³
Modulus of elasticity	125	GPa = kN/mm²
* Reference values at room temperature ** Between 20 and 300 °C		

Typical Applications

- Conductor and connector wire
- Pins
- · Wire harnesses

Nominal Composition (mass content in %)		
Cu	Balance	
Sn	0,3 %	
Zn	≤ 0,01 %	
Ni	≤ 0,01 %	
Fe	≤ 0,01 %	
P	≤ 0,01 %	
Pb	≤ 0,005 %	
Others	≤ 0,1 %	

Mechanical Properties*		
Tensile strength in N/mm², soft	270 - 320	
Elongation A100 in %, soft	> 30	
Tensile strength in N/mm², hard	≥ 520	

* Reference values

About the Alloy

Low-alloyed copper alloys exhibit a high electrical conductivity. Due to small additions of Sn the cold-forming and softening properties are improved.

BF03 has superior softening resistance compared to ETP-Cu and offers a good cold forming performance and fine wire drawability.

Its balanced composition and its physical properties make BF03 to an excellent electronic alloy particularly in applications for wiring harnesses.

BF03 does not contain any cadmium. As many other copper alloys produced by Sundwiger Messingwerk, BF03 is one of the "green materials" and can be recycled easily.

Available Dimensions			
Round wire	1,2 - 2 mm in coils	max. 100 kg	
	0,5 - 2 mm on reels	max. 1000 kg	
	1,5 - 3 mm on acropaks	max. 400 kg	
	on request: in drums	max. 400 kg	

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