

NB10 - CuNi10Zn27

Material Designation	
DIN-EN Symbol	CuNi10Zn27
DIN-EN	CW401J
UNS	C74500
JIS	C7451

Physical Properties		
Electrical conductivity soft	5	MS/m
Thermal conductivity	45	W/(m·K)
Thermal expansion coefficient **	16	10-6/K
Density	8,7	g/cm³
Modulus of elasticity	121	GPa = kN/mm²

^{*} Reference values at room temperature

Nominal Composition (mass content in %)	
Cu	Balance
Ni	10
Zn	27
Fe	< 0,2
Mn	< 0,5
Pb	< 0,01
Other	< 0,2

Typical Applications

- Coins
- · Caps for quartz crystals
- Electromagnetic shieldings
- Deep drawing parts
- Tableware
- Security keys
- Cutlery
- Contact springs
- Connector
- · Leaf springs for relays
- Electric contacts

About The Alloy

NB10 is a nickel silver alloy containing 10 % nickel and 27 % zinc.

The alloy has good cold-forming properties and is particularly suitable for deepdrawing.

Like all copper alloys the copper-nickel-zinc alloys are not susceptible to embrittlement at lower temperature. The corrosion resistance of nickel silver is considerably better than that of binary copper-zinc alloys.

NB10 is insensitive to stress corrosion cracking. NB10 is used for contacts, deepdrawing parts and for optical goods.

The alloy is registered with the U.S. EPA as Antimicrobial.

Mechanical Properties *)						
Temper condition		O R 350 H 80	H02 R 430 H 110	H03 R 490 H 140	H04 R 550 H 170	H06 R 620 H 190
Tensile strength in N/mm ²		350 - 450	430 - 510	490 - 580	550 - 640	620 - 710
0.2 % yield Strength in N/mm	12	200	230	400	480	580
Elongation A _{L50} %		> 35	>8	>7	>3	-
Vickers hardness HV		80 - 110	110 - 150	150 - 180	170 - 200	190 - 220
Electrical conductivity in % IA	CS	9	9	8	8	8
Minimum radius of the bending mandrel for 90° bend and strip thickness s						
0.10 ≤ s ≤ 0.25 mm	transverse parallel	0 x s 0 x s	0 x s 0 x s	0 x s 0 x s	0 x s 0 x s	1 x s 2 x s
0.25 < s ≤ 1.0 mm	transverse parallel	0 x s 0 x s	0 x s 0 x s	0 x s 0 x s	0 x s 1 x s	-
*) Reference values						

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^{**} Between 20 and 300 °C



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Processing Instructions	
Cold forming properties	very good
Machinability	satisfactory
Electroplating properties	very good
Hot-dip tinning properties	satisfactory
Soldering	satisfactory
Resistance welding	very good
Gas shielded arc welding	good
Laser welding	good

Available Versions
Coils with standard outer diameters of 1200 mm
Strips in reel form with coil weight of up to 1500 kg
Multipancake up to 2.5 t
Hot-dip tinned strips
Profiled strips
Electroplated strips (tin, nickel)

Available Dimensions
Bright pre-rolled strips 1 to 2.5 mm
Precision strip thickness from 0.05 to 1.2 mm
Strip width from 3.0 to 600 mm, but at least 10 times of the strip thickness

Other widths available on request

Your Local Contact Person	
Europe	Asia



Wessingwerk		
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